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In 1976 the acoustical community asked us to develop a floating floor mounting that would last as long as the building and provide response frequencies lower than two inch (50mm) thick fiberglass.

We were pleased to find that Neoprene molded in exact accordance with DuPont formulations had addressed the life expectancy requirement as bridge supports. Outdoor applications are far more severe than within a building because of the temperature extremes, sunlight, rain, snow and ice.

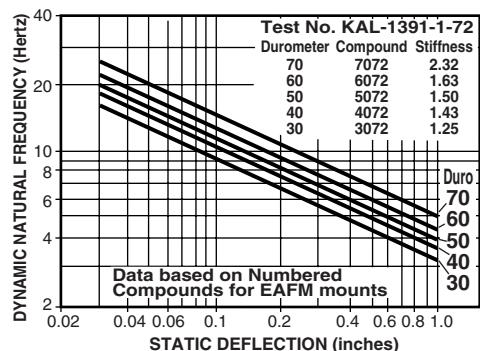
In bridge and overpass work there is a need for very high loadings with pressures as high as 2000 lbs/inch². If strain is limited to 10 to 15 percent of the pad thickness, both creep and permanent set are very acceptable.

Since we started by supporting floating floor areas of 1 square foot (0.1 square meters), our initial problem was to design a stable rubber column that would deflect 0.2 to 0.3 inches (5mm to 8mm) under minor loadings. A mounting thickness of 2 inches (50mm) at 10 to 15% deflection (strain) met the deflection criteria. A 2 inch (50mm) diameter reduced the shape factor (SF= Loaded Area/Perimeter Area) to achieve the low capacities of the EAFM-8823 on page 3.

All of the other sizes were gradually designed and tooled to raise or lower both capacities and frequencies.

In response to the wishes and specifications of Acousticians and Architects we sometimes manufacture these products in Bridge Bearing Natural Rubber or tool for other sizes and thicknesses. This arsenal of available sizes encouraged other applications. Standard designs and variations are used as drop hammer shock absorbers, subway, railroad, building, pump and transformer isolators. We design and fabricate to virtually all requirements, including squares and rectangles with embedded plates.

Dynamic Stiffness & Frequency Curves



ROUND ELASTOMERIC ACOUSTICAL FLOOR MOUNTINGS OR OTHER SUITABLE APPLICATIONS

EAFM

EAFM-114-1 BULLETIN

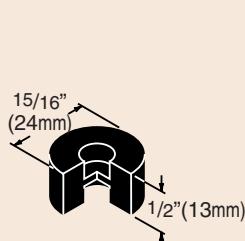


EAFM Floating Floor

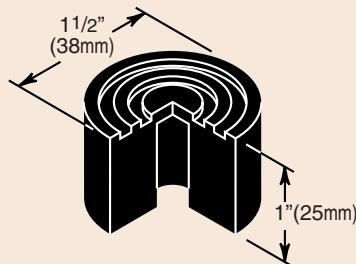
BRIDGE-BEARING NEOPRENE PHYSICAL PROPERTIES

ORIGINAL PHYSICAL PROPERTIES		TESTED FOR AGING			(d) OZONE 1 ppm in air by Vol.20% Strain 100°F ^b	(e) 22hrs 150°F Method B
(a) Duro- meter	(b) Tensile Strength (min)	(b) Elongat. (min)	(c) OVEN AGING(70h/212°F)	(d) Tensile Strength (max)		
40±5	2000 psi	450%	+15%	±15%	-40%	No Cracks
50±5	2500 psi	400%	+15%	±15%	-40%	No Cracks
60±5	2500 psi	350%	+15%	±15%	-40%	No Cracks

(a)ASTM D-676 (b)ASTM D-412 (c)ASTM D-573 (d)ASTM D-1149 (e)ASTM D-395

1/2" - 1" (13 - 25mm) Height

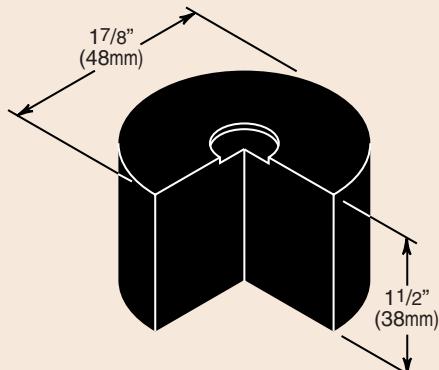
EAFM 16114



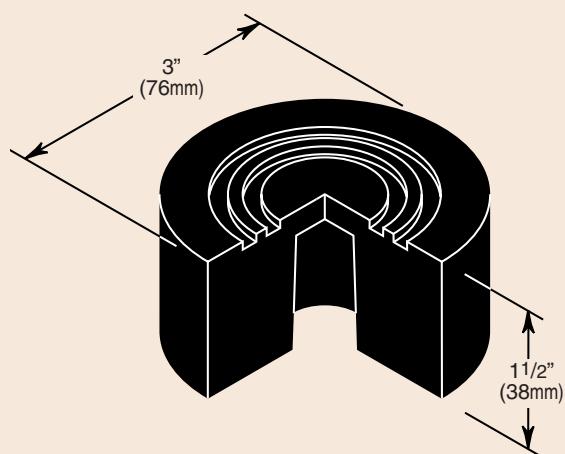
EAFM 6534

EAFM Designation & Color	Durometer ± 5	Load Capacity (lb kg)				Natural Frequency of Mounts with Dynamic Frequency Correction(Hz)				
		Rated Load Range			Temporary Overload	Rated Load Range			Temporary Overload	
		0.025"Defl 0.6mm	0.050"Defl 1.3mm	0.075"Defl 1.9mm		0.225"Defl 5.7mm	0.025"Defl 0.6mm	0.050"Defl 1.3mm		
16114	Green	40	17 08	33 15	50 23	105 48	23.6	16.7	13.6	7.9
	Red	50	25 11	50 23	75 34	150 68	24.0	17.1	14.0	8.0
	White	60	37 17	73 33	110 50	195 88	25.2	17.8	14.6	8.4
6534			0.05"Defl 1.3mm	0.1"Defl 2.5mm	0.15"Defl 3.8mm	0.45"Defl 11.4mm	0.05"Defl 1.3mm	0.1"Defl 2.5mm	0.15"Defl 3.8mm	0.45"Defl 11.4mm
	Black	30	17 08	33 15	50 23	135 61	15.6	11.0	9.0	5.2
	Green	40	30 14	60 27	90 41	201 91	16.7	11.8	9.6	5.5
	Red	50	47 21	93 42	140 64	294 133	17.1	12.1	9.9	5.7
	White	60	70 32	140 64	210 95	450 205	17.8	12.6	10.3	5.9

Temporary loading may greatly exceed these numbers without damage or permanent set.

1-1/2" (38mm) Height

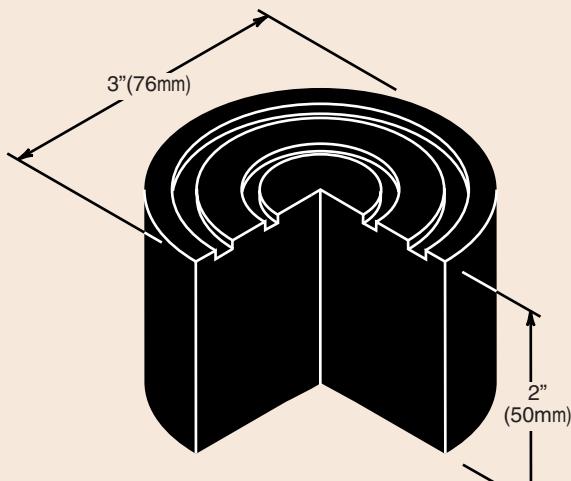
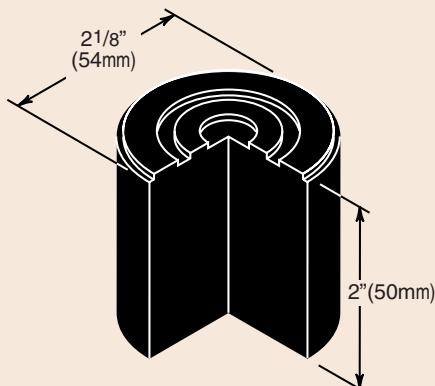
EAFM 8852



EAFM 7432

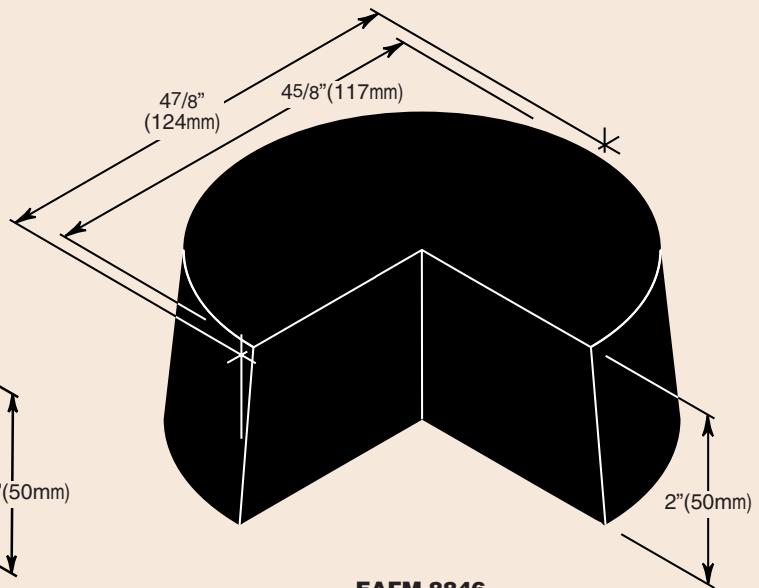
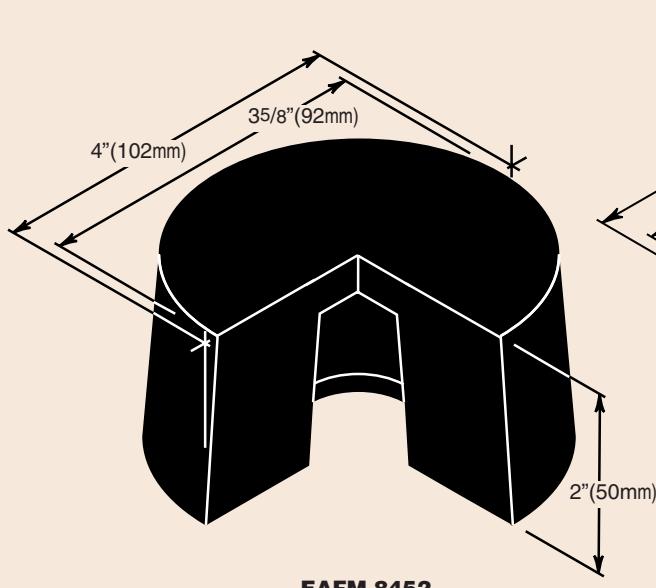
EAFM Designation & Color	Durometer ± 5	Load Capacity (lb kg)				Natural Frequency of Mounts with Dynamic Frequency Correction(Hz)				
		Rated Load Range			Temporary Overload	Rated Load Range			Temporary Overload	
		0.075"Defl 1.9mm	0.150"Defl 3.8mm	0.225"Defl 5.7mm		0.675"Defl 17.1mm	0.075"Defl 1.9mm	0.150"Defl 3.8mm		
8852	Green	40	50 23	100 45	150 68	450 205	13.6	9.6	7.9	4.5
	Red	50	73 33	145 66	220 100	660 300	14.0	9.9	8.0	4.7
	White	60	113 51	225 102	340 155	1020 465	14.5	10.3	8.4	4.8
7432	Green	40	93 42	185 84	280 127	840 380	13.6	9.6	7.9	4.5
	Red	50	139 63	277 126	420 191	1260 570	14.0	9.9	8.0	4.7
	White	60	208 95	416 189	630 286	1890 860	14.5	10.3	8.4	4.8

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2" (50mm) Height

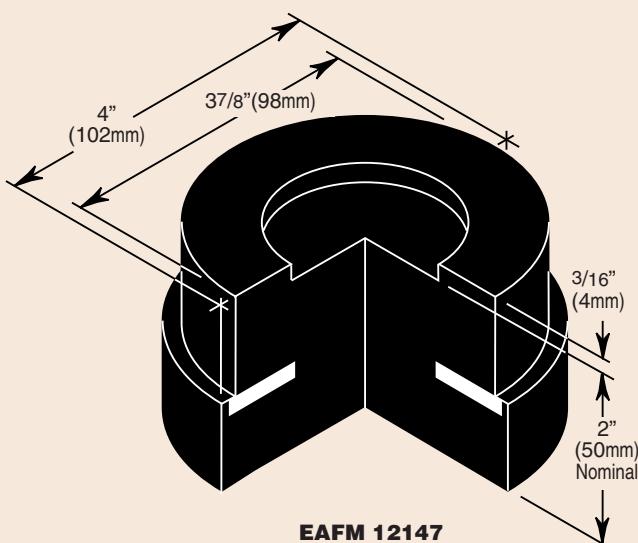
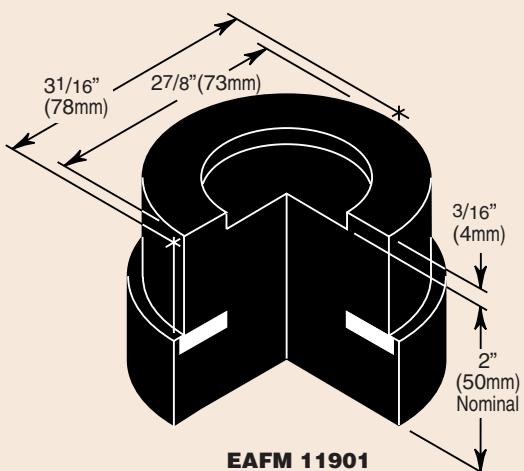
EAFM Designation & Color	Durometer ±5	Load Capacity (lb kg)				Natural Frequency of Mounts with Dynamic Frequency Correction(Hz)			
		Rated Load Range				Temporary Overload			
		0.1"Defl 2.5mm	0.2"Defl 5.1mm	0.3"Defl 7.6mm	0.9"Defl 22.9mm	0.1"Defl 2.5mm	0.2"Defl 5.1mm	0.3"Defl 7.6mm	0.9"Defl 22.9mm
8823	Green	40	48 22	97 44	145 66	435 197	11.8	8.3	6.8
	Red	50	80 36	160 73	240 109	720 327	12.1	8.5	7.0
	White	60	120 54	240 109	360 163	1080 490	12.6	9.0	7.3
7640	Green	40	167 76	335 152	500 227	1500 680	11.8	8.3	6.8
	Red	50	235 107	470 213	700 318	2100 953	12.1	8.5	7.0
	White	60	300 136	600 273	900 409	2700 1225	12.6	9.0	7.3

Temporary loading may greatly exceed these numbers without damage or permanent set.



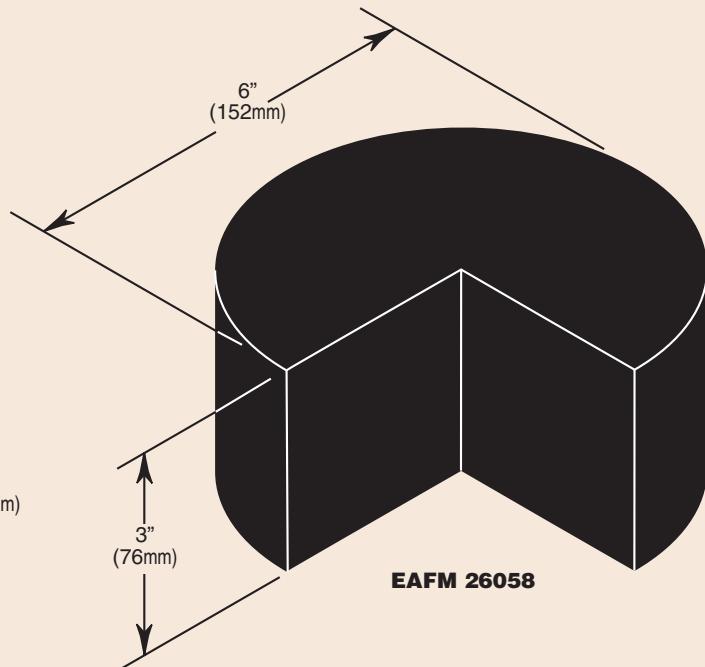
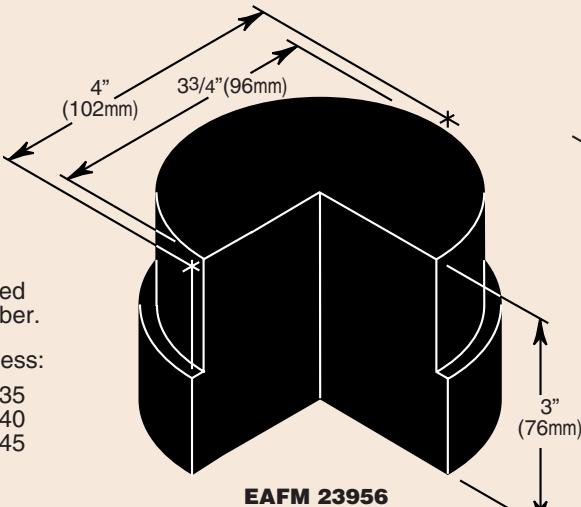
EAFM Designation & Color	Durometer ±5	Load Capacity (lb kg)				Natural Frequency of Mounts with Dynamic Frequency Correction(Hz)			
		Rated Load Range				Temporary Overload			
		0.1"Defl 2.5mm	0.2"Defl 5.1mm	0.3"Defl 7.6mm	0.9"Defl 22.9mm	0.1"Defl 2.5mm	0.2"Defl 5.1mm	0.3"Defl 7.6mm	0.9"Defl 22.9mm
8452	Green	40	167 76	333 151	500 227	1500 681	11.8	8.3	6.8
	Red	50	256 116	513 233	770 350	2310 1050	12.1	8.5	7.0
	White	60	400 182	800 364	1200 545	3600 1636	12.6	9.0	7.3
8846	Red	50	600 273	1200 545	1800 818	5400 2454	12.1	8.5	7.0
	White	60	900 409	1800 817	2700 1227	8100 3681	12.6	9.0	7.3

Temporary loading may greatly exceed these numbers without damage or permanent set.

2" (50mm) Nominal Height

EAFM Designation & Color	Durometer ± 5	Load Capacity (lb kg)				Natural Frequency of Mounts with Dynamic Frequency Correction(Hz)			
		Rated Load Range			Temporary Overload	Rated Load Range			Temporary Overload
		0.1"Defl 2.5mm	0.2"Defl 5.1mm	0.3"Defl 7.6mm		0.9"Defl 22.9mm	0.1"Defl 2.5mm	0.2"Defl 5.1mm	
11901	Red	437	198	875	397	1300	591	3900	1769
	White	570	259	1140	517	1700	773	5200	2359
12147	Red	937	425	1875	852	2800	1273	8400	3810
	White	1175	533	2350	1068	3500	1591	10500	4763

Temporary loading may greatly exceed these numbers without damage or permanent set.

3" (76mm) Height

NOTE:

Normally molded in Natural Rubber.

Dynamic Stiffness:

40 Duro	1.35
50 Duro	1.40
60 Duro	1.45

EAFM Designation & Color	Durometer ± 5	Load Capacity (lb kg)				Natural Frequency of Mounts with Dynamic Frequency Correction(Hz)			
		Rated Load Range			Temporary Overload	Rated Load Range			Temporary Overload
		0.15"Defl 3.8mm	0.3"Defl 7.6mm	0.45"Defl 11.4mm		1.35"Defl 34mm	0.15"Defl 3.8mm	0.3"Defl 7.6mm	
23956	Green	230	105	460	210	700	320	2100	960
	Red	365	166	730	332	1100	500	3300	1500
	White	500	227	1000	454	1500	680	4500	2040
26058	Green	270	125	540	250	810	375	2430	1125
	Red	750	340	1500	680	2250	1020	6750	3060
	White	950	430	1900	860	2850	1290	8550	3870

Temporary loading may greatly exceed these numbers without damage or permanent set.